



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3306-041
Job Sheet 191554



Part No: D3306-041

Job Qty: 12 pcs

Part Name: Cover Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/4/19

Job Tracking No:

Due Date: 3/26/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP: A 04.09.07 New issue KJ/JLM IPP Rev:B 08-10-14 revB as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs	3/26/19		0.00	0.00	Purchasing - 1		MAR 26 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	12 pcs	3/26/19		0.00	0.00	Packaging 2 - 1 - B4B		MAR 26 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
120	QC 6	12 pcs	3/26/19		0.00	0.00	QC 6 - 42		
							QC 6 - 9		



Container No: S166446



Part: D3306-041

Job No: 191554

Serial No/Batch: S166446

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/26/19

Plex 3/4/19 12:44 PM dart.lavoie.chantal

APR 26 2019 68
9-89

130 Packaging 3-1 - Stock - B4B 12 pcs

3/26/19

0.00 0.00

QC 6 - 68

QC 6 - 61

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

ST41589

MAY 14 2019

140 QC 21 - SA

12 pcs

3/26/19

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 53

DAS
21
9-89

MAY 14 2019

Part Op 110 - (Receive & Inspect for Damage & Mat'l Certs)
 Descriptions: 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

C2 x 12 19-3-5.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3306-041P	Cover Assembly	12 pcs (1 ea)	100-Purchasing	5166445

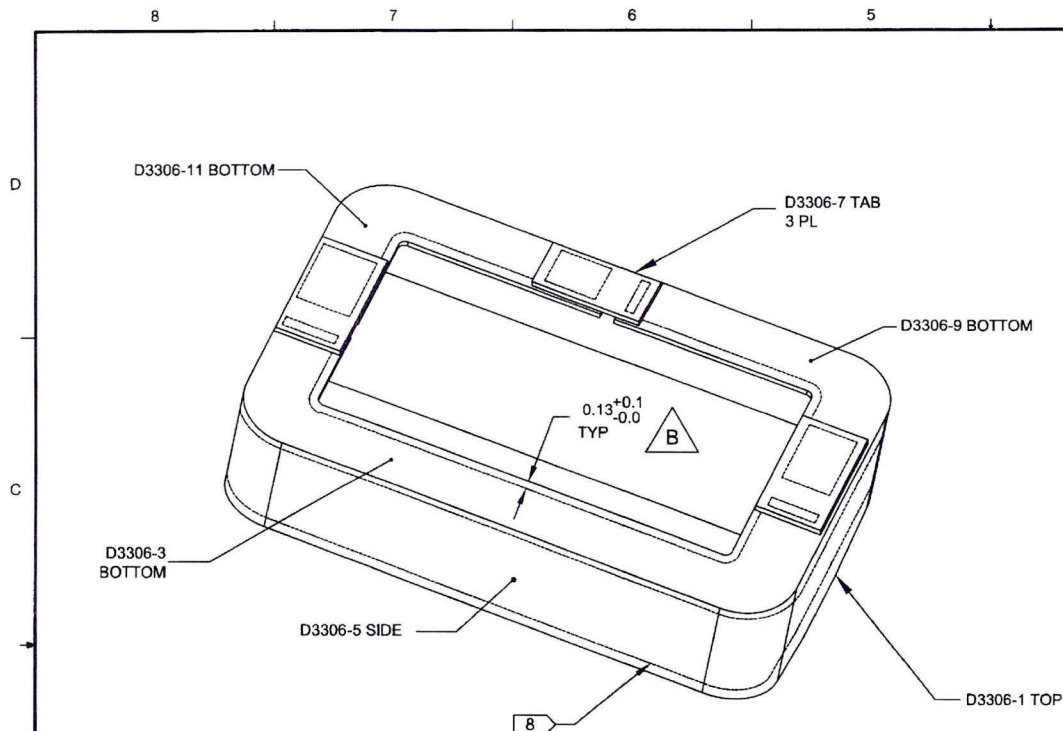
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3306-041P	12	0	0

Part Specifications

Specifications could not be found.

Plex 3/4/19 12:44 PM dart.lavoie.chantal



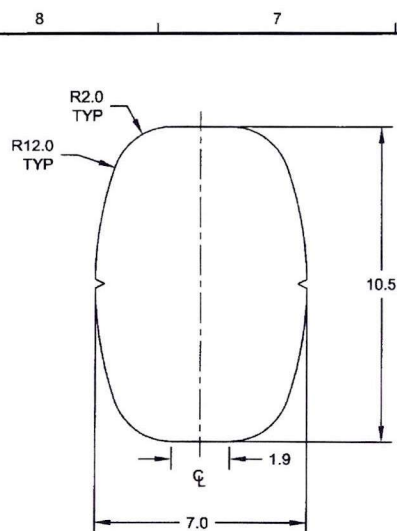
D3306-041 COVER ASSEMBLY

NOTES:

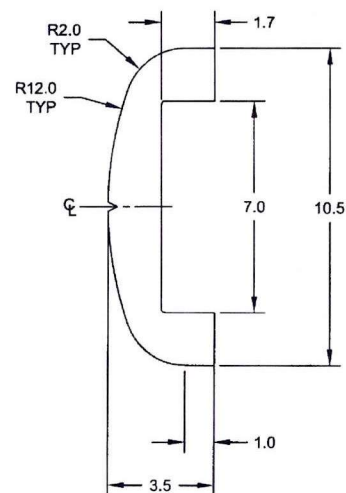
- 1) MATERIAL: SEE PAGE 2 AND 3
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.09 lbs
- 8) THREAD: MIL-VT-295 TYPE II CLASS A, GREY NYLON THREAD, 4-6 STITCHES PER INCH
USE 1/2" MIN BACKSTITCH, NO LOOSE THREADS
- 9) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.

QTY -041	PART NUMBER	DESCRIPTION
X	D3306-041	COVER ASSEMBLY
1	D3306-1	TOP
1	D3306-3	BOTTOM
1	D3306-5	SIDE
3	D3306-7	TAB
1	D3306-9	BOTTOM
1	D3306-11	BOTTOM

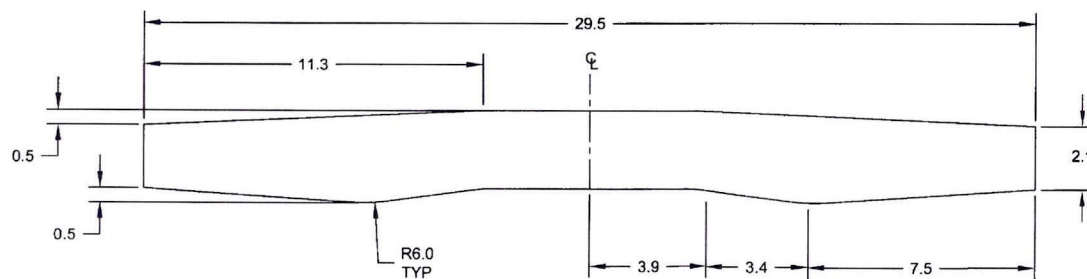
B	UPDATE MATERIAL (REV A1) (ZN A6-2, A6-3); BOTTOM IS NOW 3 PIECES (-3/-9/-11) (ZN D3-1); HOOK AND LOOP REVERSED (AS MFG) (ZN B8-3); 0.13 WAS 0.2 (AS MFG) (ZN C6-1); REASON: EASE OF ASSEMBLY OF HEADREST	PH	08.08.29
A	NEW ISSUE	RF	04.08.18
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF	DRAWING NO.	REV. B
CHECKED	RF	D3306	SHEET 1 OF 3
MFG. APPR.	RF	TITLE	SCALE
APPROVED	RF	COVER ASSEMBLY	NTS
DE APPR.	RF	DATE 08.08.29	
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D3306-1 TOP



D3306-3 BOTTOM



D3306-5 SIDE

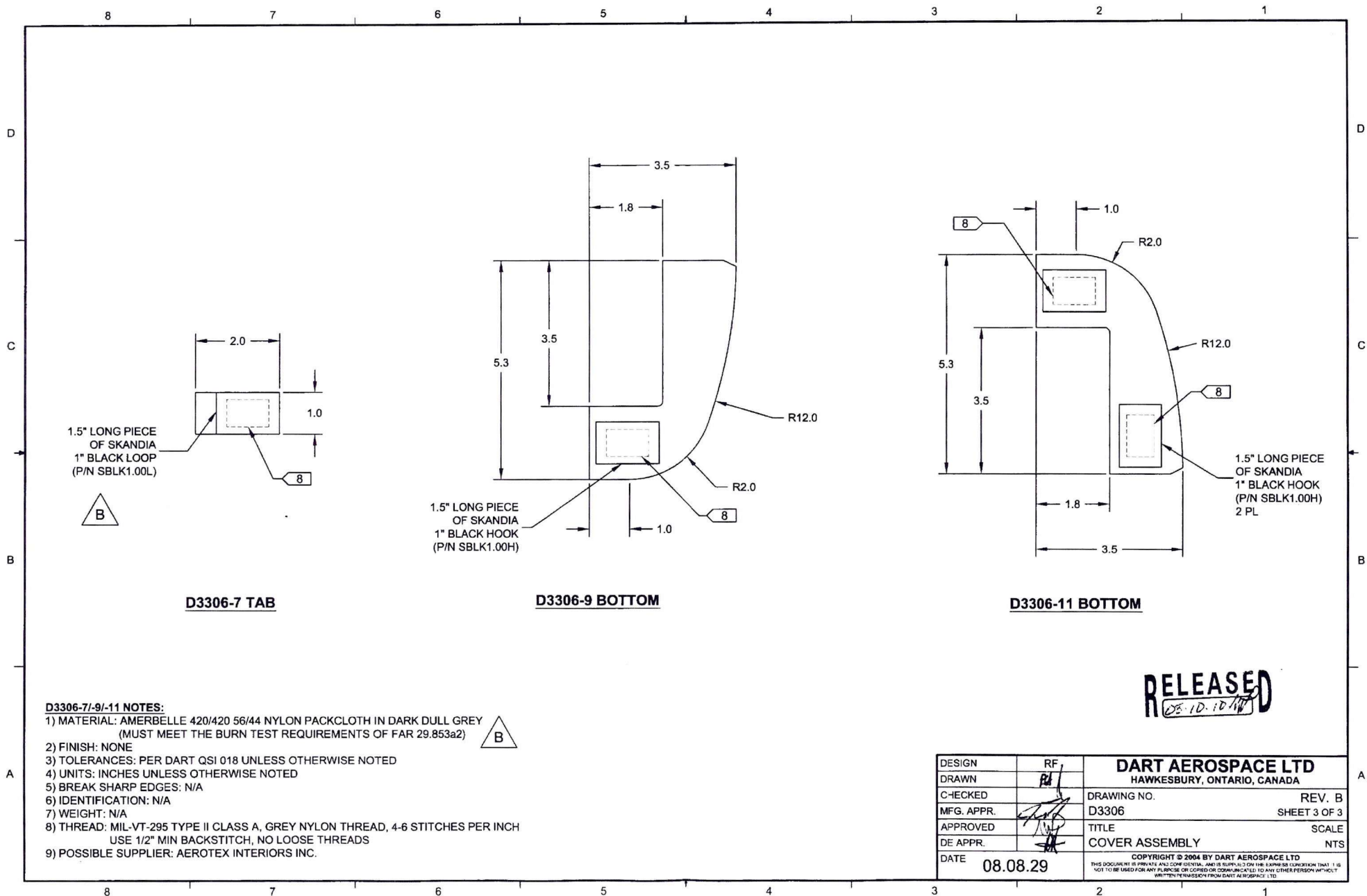
D3306-1/-3/-5 NOTES:

- 1) MATERIAL: AMERBELLE 420/420 56/44 NYLON PACKCLOTH IN DARK DULL GREY
(MUST MEET THE BURN TEST REQUIREMENTS OF FAR 29.853a2)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) POSSIBLE SUPPLIER: AEROTEX INTERIORS INC.



RELEASED
08-10-10 11:20

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3306	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		COVER ASSEMBLY	NTS
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RELEASED
05-10-10/10

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RL	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3306	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		COVER ASSEMBLY	NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042796



Supplier: AET002-VC
Aerotex Interiors Inc.
2340 PEGASUS WAY NE, UNIT 151
Calgary
AB
T2E 8M5 Canada
Phone: 403 295 8770
Fax: 403 313 0793

Attention: , Scarlett

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042796
PO Date: 3/5/19
Due Date: 3/25/19
Purchase Order
Revision:
Revision Date: *revised*
Ship-To Contact: Phone:

Via: Ground
Pynt Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED
MAR 07 2019

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	191552	D3305-1P		Cushion : Various STC's	Firmed	-	3/25/19	12 pcs	0 pcs	12 pcs	\$60.00/pcs	\$720.00
2	191554	D3306-041P		Cover Assembly : Various STC's	Firmed	-	3/25/19	12 pcs	0 pcs	12 pcs	\$90.00/pcs	\$1,080.00
3	191556	D4671-1P		Armrest Cushion : Various STC's As Per Dwg. D4671 Rev. A	Firmed	-	3/25/19	6 pcs	0 pcs	6 pcs	\$90.00/pcs	\$540.00
4	191560	D3756-041P		Cushion : Various STC's receive pcs	Firmed	-	3/25/19	2 Ea	0 Ea	2 Ea	\$750.00/Ea	\$1,500.00

Grand Total: \$3,840.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS



151 - 2340 Pegasus Way NE
Calgary AB T2E 8M5
403-295-8770
info@aerotex.ca
GST/HST Registration No.: 139110308RC0001

Packing Slip

INVOICE TO	SHIP TO	SHIP VIA	FedEx G	INVOICE	90179
DART Aerospace Ltd	DART Aerospace Ltd			DATE	20/03/2019
1270 Aberdeen St	1270 Aberdeen St				
Hawkesbury ON K6A1K7	Hawkesbury ON K6A1K7				
CURRENCY	SALES REP	PO NUMBER			
CAD	JX	042796 ✓			

DESCRIPTION	PART NUMBER	QTY
HEAD REST CUSHION AS PER DWG. D3305	D3305-1P ✓	12 ✓
HEAD REST COVER WITH 3 VELCRO CLOSURE AS PER DWG D3306	D3306-041P ✓	12 ✓
ARMREST CUSHION AS PER DWG. D4671 REV. A	D4671-1P ✓	6 ✓
BACK CUSHION AS PER DWG. D3756 REV.C	D3756-041P ✓	2 ✓

S 1. Organization issuing certificate. Aerotex Interiors Inc., #151-2340 Pegasus Way NE Calgary, AB T2E 8M5		2. CERTIFICATE OF CONFORMANCE				3. Work Order / Contract / Invoice 90179	
4. Customer Name/Address DART Aerospace LTD 1270 Aberdeen Hawkesbury, ON K6A 1K7 CANADA						5. Purchase Order PO042796	
6. Unit	7. Materials Used for Items	8. Specifications	9. Batch	10. Item	11. Part Number	12. Quantity	13. Status
1	FABRIC – Amerbelle Nylon Packcloth (Dark Gull Grey)	420/420 56/44	18880	HEAD REST COVER	D3306-041P	12	NEW
2	THREAD – Grey Nylon Thread	MIL-VT-295 TYPE II CL A	7980				
3	Skandia 1" Hook	SBLK1.00H	6921				
4	Skandia 1" Loop	SGLK 1.00L	6921				
14. Remarks I certify that the materials supplied for the Purchase/Repair Order listed above conform to Aerotex Interiors's material/process specification and are in all respects in conformance with the contract requirements. I further certify that items have been fabricated to established specification to confirm with DWG. NO. D3306 Rev. B.							
15. Signature 				16. Title QC Manager			
17. Name Jack Poovong				Mar 19, 2019			

DAS
 68
 9-89